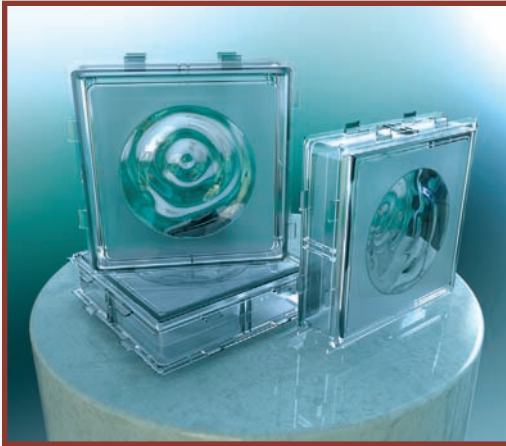


RADIANT BLOCK

A NEW! Block Pattern From

Crystal View[™]
BLOCK WINDOW SYSTEMS
By Builders Accessories, Inc.



INNOVATIVE SOLUTIONS
Classic Design



- The Unique Circular Pattern Creates a Spectacular Visual Effect
- Available in Our Standard 8" - 2¼" Thick Acrylic Block
- Prismatic Edges Ensure Privacy and Break Up Light Waves
- An Obscure Frosted Perimeter Balances Each Block
- Available With Our ULTRA Low-E[™] Option
- Available in Aluminum & Vinyl Frame Styles and Colors

 Builders
Accessories, Inc.[™]

Builders Accessories, Inc. is a worldwide company.
For a dealer or distributor near you, call 1.888.921.7086
or visit us online at www.acrylicblock.com



Unmatched Testing

Originating in the Southwest, Crystal View™ acrylic block windows have endured years of practical testing in the most extreme Arizona weather conditions. Crystal View™ acrylic block windows have proven their reliability in desert heat above 120° F and in freezing conditions at elevations over 7,000 feet. In addition, Crystal View™ acrylic block windows have undergone simulated accelerated testing, proving them to excel beyond a 10 year real time outdoor weatherability test in the harsh climate conditions of Southern Florida.

“Ultra” Efficiency

Crystal View™ standard acrylic block windows combine the insulating value of acrylic with an optimum dead air space to give them insulated glass efficiency, a difference of 35% over other prefabricated block windows. By adding the ULTRA Low-E™ option, the insulating value of a Crystal View™ acrylic block window increases even more - approximately 50% more than other prefabricated block windows. With a U-Factor of 0.35 and a Solar Heat Gain Coefficient of 0.37, Crystal View™ Ultra Low-E™ acrylic block windows are one of the only block window products that is qualified for ENERGY STAR® in all four Regions of the United States.








Chemical Resistant

Crystal View™ acrylic block windows are built with a revolutionary Breathing Method™ that relieves block stress, making them less susceptible to failures from cleaning chemicals that are known to void the warranties of other acrylic block window manufacturers. (i.e. Windex®)

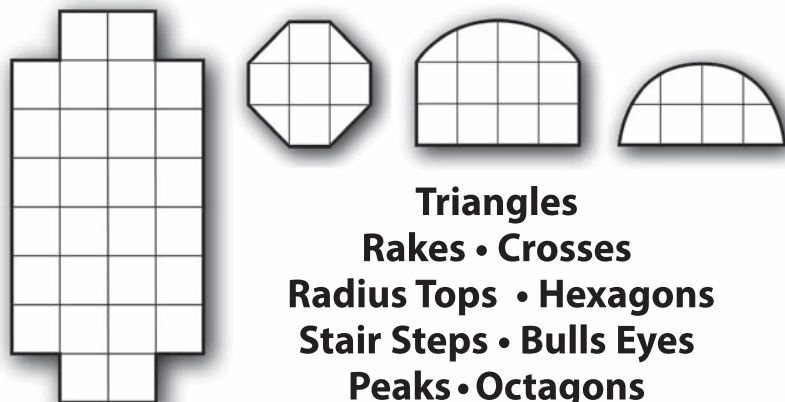
Lightweight

Without the weight, Crystal View™ acrylic block windows come prefabricated and install easily in less time than glass block windows. By taking the weight out of block windows Crystal View™ acrylic blocks make block windows a convenient option in applications where using glass block is unthinkable.

Block Design Style Options

Radiant  Available in 8" Block	Elegant  Available in 8" Block	Clear Wave  Available in 6" and 8" Block	Frosted Wave  Available in 6" and 8" Block
Sky Blue  Color Wave Patterns - Available in 8" Block	Spring Green  Color Wave Patterns - Available in 8" Block	Burgundy  Color Wave Patterns - Available in 8" Block	

Custom Window Options



Triangles
Rakes • Crosses
Radius Tops • Hexagons
Stair Steps • Bulls Eyes
Peaks • Octagons

Special Shape Block Windows are Available in Thermal Break Aluminum

Acrylic Block Technical Data

Patent #'s 5,836,125 • 6,988,341 • 7,150,133

AAMA/NWWDA Structural Performance Ratings

(Test: AAMA/NWWDA 101/I.S. 2-97)

Frame Series	Unit	Class	DP
3100	7W 7H	LC55	55
4150	7W 7H	LC50	50
5100	7W 7H	LC30	30

Manufactured Housing Performance Ratings

(Test: AAMA 1701.2-85)

Frame Series	Unit	Wind Zone	DWP
3100	7W 7H	Class III	58
4150	7W 7H	Class III	58
5100	7W 7H	Class III	58

NFRC Thermal Performance Ratings



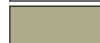





(Test: NFRC 100-1997 and NFRC 200-2001)

Frame Series	U-Factor	SHGC
3100	0.52	0.60
3100/Ultra Low-E	0.37	0.40
4150	0.44	0.42
4150/Ultra Low-E	0.35	0.37
5100	0.48	0.50
5100/Ultra Low-E	0.37	0.34

Additional Performance Testing

Safety Glazing	ANSI Z97.1-94
Light Transmission	ASTM D-1003
Ignition	ASTM D-1929-91A
Flammability	ASTM D-635-91
Flame Spread	ICBO ER-1084 CC-II
Accelerated Weathering	ASTM G155-00a

Window Frame Options

Thermal Break Aluminum	Slim Line Vinyl
 White	 White
 Tan	 Almond
 Bronze	 Clay
Retrofit Sizes Available	
Vinyl Casements & Awnings available in:	Classic Vinyl  White  Almond Retrofit Sizes Available

Lifetime Warranty

Builders Accessories provides a Limited Lifetime Warranty against manufacturer defects in material and workmanship for all complete Crystal View™ block window products. Crystal View™ individual acrylic and glass blocks are guaranteed against manufacturer defects for a period of 10 years. All warranties are extended solely and exclusively to the original Homeowner and become void if the product is subject to improper installation, abuse, neglect, misuse or harsh treatment.

Available From:

